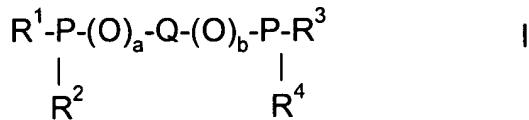


### AMENDMENTS TO THE CLAIMS

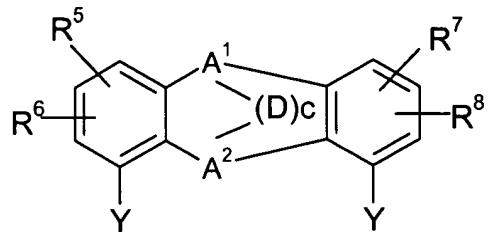
1. (Original) A process for the continuous preparation of aldehydes having from 5 to 21 carbon atoms by isomerizing hydroformylation in the homogeneous phase of olefin compositions having from 4 to 20 carbon atoms and comprising  $\alpha$ -olefins and olefins having internal double bonds by means of synthesis gas in the presence of a homogeneous rhodium catalyst complexed with an oxygen- and/or nitrogen-containing organophosphorus ligand and free ligand at elevated temperature and elevated pressure in a multistage reaction system comprising at least two reaction zones, wherein the olefin composition is firstly reacted with synthesis gas having a CO/H<sub>2</sub> molar ratio of from 4:1 to 1:2 at a total pressure of from 10 to 40 bar in a group of one or more first reaction zones to a conversion of the  $\alpha$ -olefins of from 40 to 95% and the hydroformylation mixture from this group of one or more first reaction zones is reacted with synthesis gas having a CO/H<sub>2</sub> molar ratio of from 1:4 to 1:1000 at a total pressure of from 5 to 30 bar in a group of one or more downstream reaction zones, where the total pressure in the one or more downstream reaction zones is in each case from 1 to (T<sub>1</sub>-T<sub>f</sub>) bar lower than in the preceding reaction zone, where T<sub>1</sub> is the total pressure in the preceding reaction zone and T<sub>f</sub> is the total pressure in the reaction zone downstream of the one or more first reaction zones, with the proviso that the difference T<sub>1</sub>-T<sub>f</sub> is greater than 1 bar, and the CO partial pressure in the one or more downstream reaction zones is in each case lower than in the reaction zone preceding this reaction zone.
2. (Original) A process as claimed in claim 1, wherein a CO/H<sub>2</sub> molar ratio of from 3:2 to 2:3 is set in the one or more first reaction zones and a CO/H<sub>2</sub> molar ratio of from 1:9 to 1:100 is set in the one or more downstream reaction zones.
3. (Currently amended) A process as claimed in claim 1 or 2 which is carried out in two reaction zones.
4. (Currently amended) A process as claimed in ~~any of claims 1 to 3~~ claim 1, wherein hydrogen-containing offgases from aldehyde and enal hydrogenation processes is used to set the CO/H<sub>2</sub> molar ratio in the one or more reaction zones downstream of the first reaction zones.

5. (Currently amended) A process as claimed in ~~any of claims 1 to 4~~ claim 1, wherein the homogeneous hydroformylation catalyst used is a complex of rhodium with a phosphoramidite ligand of the formula I



where

Q is a bridging group of the formula



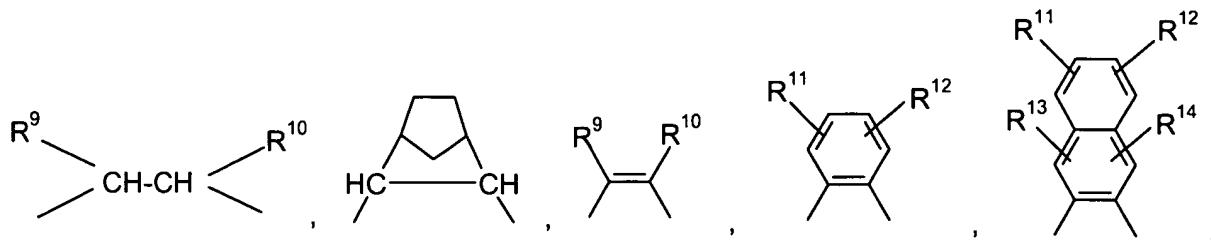
where

A<sup>1</sup> and A<sup>2</sup> are each, independently of one another, O, S, SiR<sup>a</sup>R<sup>b</sup>, NR<sup>c</sup> or CR<sup>d</sup>R<sup>e</sup>, where

R<sup>a</sup>, R<sup>b</sup> and R<sup>c</sup> are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl,

R<sup>d</sup> and R<sup>e</sup> are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl or together with the carbon atom to which they are bound form a cycloalkylidene group having from 4 to 12 carbon atoms or the group R<sup>d</sup> together with a further group R<sup>d</sup> or the group R<sup>e</sup> together with a further group R<sup>e</sup> forms an intramolecular bridging group D,

D is a divalent bridging group selected from among the groups



where

$R^9$  and  $R^{10}$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, aryl, halogen, trifluoromethyl, carboxyl, carboxylate or cyano or are joined to one another to form a C<sub>3</sub>- to C<sub>4</sub>-alkylene bridge,

$R^{11}$ ,  $R^{12}$ ,  $R^{13}$  and  $R^{14}$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, aryl, halogen, trifluoromethyl, COOH, carboxylate, cyano, alkoxy, SO<sub>3</sub>H, sulfonate, NE<sup>1</sup>E<sup>2</sup>, alkylene-NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, acyl or nitro,

c is 0 or 1,

Y is a chemical bond,

$R^5$ ,  $R^6$ ,  $R^7$  and  $R^8$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl, hetaryl, COOR<sup>f</sup>, COO<sup>-</sup>M<sup>+</sup>, SO<sub>3</sub>R<sup>f</sup>, SO<sup>-</sup><sub>3</sub>M<sup>+</sup>, NE<sup>1</sup>E<sup>2</sup>, NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, alkylene-NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, OR<sup>f</sup>, SR<sup>f</sup>, (CHR<sup>g</sup>CH<sub>2</sub>O)<sub>x</sub>R<sup>f</sup>, (CH<sub>2</sub>N(E<sup>1</sup>))<sub>x</sub>R<sup>f</sup>, (CH<sub>2</sub>CH<sub>2</sub>N(E<sup>1</sup>))<sub>x</sub>R<sup>f</sup>, halogen, trifluoromethyl, nitro, acyl or cyano,

where

$R^f$ , E<sup>1</sup>, E<sup>2</sup> and E<sup>3</sup> are identical or different radicals selected from among hydrogen, alkyl, cycloalkyl and aryl,

$R^g$  is hydrogen, methyl or ethyl,

$M^+$  is a cation,

$X^-$  is an anion and

x is an integer from 1 to 120,

or

$R^5$  and/or  $R^7$  together with two adjacent carbon atoms of the benzene ring to which they are bound form a fused ring system having 1, 2 or 3 further rings,

a and b are each, independently of one another, 0 or 1,

P is a phosphorus atom,

and

$R^1$ ,  $R^2$ ,  $R^3$ ,  $R^4$  are each, independently of one another, hetaryl, hetaryloxy, alkyl, alkoxy, aryl, aryloxy, cycloalkyl, cycloalkoxy, heterocycloalkyl, heterocycloalkoxy or an  $NE^1E^2$  group, with the proviso that  $R^1$  and  $R^3$  are bound via the nitrogen atom of pyrrole groups bound to the phosphorus atom P or  $R^1$  together with  $R^2$  and/or  $R^3$  together with  $R^4$  form a divalent group E which contains at least one pyrrole group bound via the pyrrole nitrogen to the phosphorus atom P and has the formula

Py-I-W

where

Py is a pyrrole group,

I is a chemical bond or O, S,  $SiR^aR^b$ ,  $NR^c$  or  $CR^hR^i$ ,

W is cycloalkyl, cycloalkoxy, aryl, aryloxy, hetaryl or hetaryloxy,

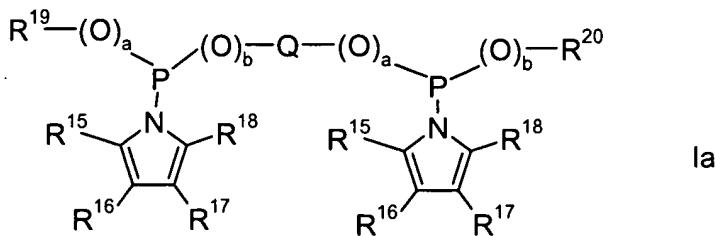
and

$R^h$  and  $R^i$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl,

or form a bispyrrole group which is bound via the nitrogen atoms to the phosphorus atom P and has the formula

Py-I-Py.

6. (Currently amended) A process as claimed in ~~any of claims 1 to 5~~claim 1, wherein the homogeneous hydroformylation catalyst used is a complex of rhodium with a phosphoramidite ligand of the formula Ia



where

R<sup>15</sup>, R<sup>16</sup>, R<sup>17</sup> and R<sup>18</sup> are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl, hetaryl, W'COOR<sup>k</sup>, W'COOM<sup>+</sup>, W'(SO<sub>3</sub>)R<sup>k</sup>, W'(SO<sub>3</sub>)M<sup>+</sup>, W'PO<sub>3</sub>(R<sup>k</sup>)(R<sup>l</sup>), W'(PO<sub>3</sub>)<sub>2</sub><sup>-</sup>(M<sup>+</sup>)<sub>2</sub>, W'NE<sup>4</sup>E<sup>5</sup>, W'(NE<sup>4</sup>E<sup>5</sup>E<sup>6</sup>)<sup>+</sup>X<sup>-</sup>, W'OR<sup>k</sup>, W'SR<sup>k</sup>, (CHR<sup>l</sup>CH<sub>2</sub>O)<sub>y</sub>R<sup>k</sup>, (CH<sub>2</sub>NE<sup>4</sup>)<sub>y</sub>R<sup>k</sup>, (CH<sub>2</sub>CH<sub>2</sub>NE<sup>4</sup>)<sub>y</sub>R<sup>k</sup>, halogen, trifluoromethyl, nitro, acyl or cyano,

where

W' is a single bond, a heteroatom or a divalent bridging group having from 1 to 20 bridge atoms,

R<sup>k</sup>, E<sup>4</sup>, E<sup>5</sup>, E<sup>6</sup> are identical or different radicals selected from among hydrogen, alkyl, cycloalkyl and aryl,

R<sup>l</sup> is hydrogen, methyl or ethyl,

M<sup>+</sup> is a cation equivalent,

X<sup>-</sup> is an anion equivalent and

y is an integer from 1 to 240,

where two adjacent radicals  $R^{15}$ ,  $R^{16}$ ,  $R^{17}$  and  $R^{18}$  together with the carbon atoms of the pyrrole ring to which they are bound may also form a fused ring system having 1, 2 or 3 further rings,

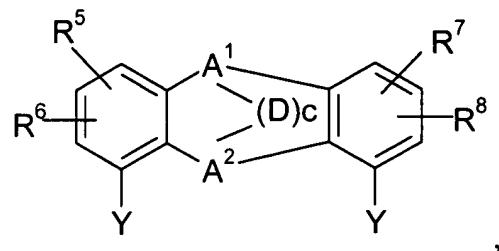
with the proviso that at least one of the radicals  $R^{15}$ ,  $R^{16}$ ,  $R^{17}$  and  $R^{18}$  is not hydrogen and  $R^{19}$  and  $R^{20}$  are not linked to one another,

$R^{19}$  and  $R^{20}$  are each, independently of one another, cycloalkyl, heterocycloalkyl, aryl or hetaryl,

a and b are each, independently of one another, 0 or 1,

P is a phosphorus atom,

Q is a bridging group of the formula



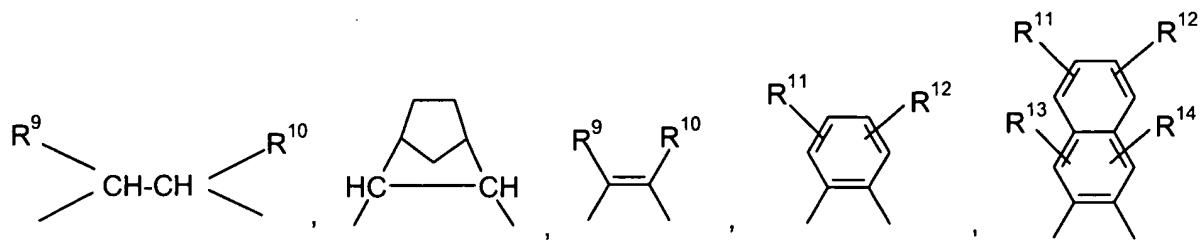
where

$A^1$  and  $A^2$  are each, independently of one another, O, S,  $SiR^aR^b$ ,  $NR^c$  or  $CR^dR^e$ , where

$R^a$ ,  $R^b$  and  $R^c$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl,

$R^d$  and  $R^e$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl or hetaryl or together with the carbon atom to which they are bound form a cycloalkylidene group having from 4 to 12 carbon atoms or the group  $R^d$  together with a further group  $R^d$  or the group  $R^e$  together with a further group  $R^e$  forms an intramolecular bridging group D,

D is a divalent bridging group selected from among the groups



where

$R^9$  and  $R^{10}$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, aryl, halogen, trifluoromethyl, carboxyl, carboxylate or cyano or are joined to one another to form a C<sub>3</sub>- to C<sub>4</sub>-alkylene bridge,

$R^{11}$ ,  $R^{12}$ ,  $R^{13}$  and  $R^{14}$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, aryl, halogen, trifluoromethyl, COOH, carboxylate, cyano, alkoxy, SO<sub>3</sub>H, sulfonate, NE<sup>1</sup>E<sup>2</sup>, alkylene-NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, acyl or nitro,

c is 0 or 1,

$R^5$ ,  $R^6$ ,  $R^7$  and  $R^8$  are each, independently of one another, hydrogen, alkyl, cycloalkyl, heterocycloalkyl, aryl, hetaryl, COOR<sup>f</sup>, COO<sup>-</sup>M<sup>+</sup>, SO<sub>3</sub>R<sup>f</sup>, SO<sup>-</sup><sub>3</sub>M<sup>+</sup>, NE<sup>1</sup>E<sup>2</sup>, NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, alkylene-NE<sup>1</sup>E<sup>2</sup>E<sup>3+</sup>X<sup>-</sup>, OR<sup>f</sup>, SR<sup>f</sup>, (CHR<sup>g</sup>CH<sub>2</sub>O)<sub>x</sub>R<sup>f</sup>, (CH<sub>2</sub>N(E<sup>1</sup>))<sub>x</sub>R<sup>f</sup>, (CH<sub>2</sub>CH<sub>2</sub>N(E<sup>1</sup>))<sub>x</sub>R<sup>f</sup>, halogen, trifluoromethyl, nitro, acyl or cyano,

where

$R^f$ , E<sup>1</sup>, E<sup>2</sup> and E<sup>3</sup> are identical or different radicals selected from among hydrogen, alkyl, cycloalkyl and aryl,

$R^g$  is hydrogen, methyl or ethyl,

$M^+$  is a cation,

$X^-$  is an anion and

x is an integer from 1 to 120,

or

$R^5$  and/or  $R^7$  together with two adjacent carbon atoms of the benzene ring to which they are bound form a fused ring system having 1, 2 or 3 further rings.

7. (Original) A process as claimed in claim 1, wherein the olefin composition used is a raffinate II.